

Drill Bit Sizes

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) | Decimal | Fract. (in) | Wire/ Letter | Metric (mm) | Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|---------|-------------|--------------|-------------|---------|-------------|--------------|-------------|
| 0.0098 | | | 0.25 | 0.1094 | 7/64 | | | 0.3580 | | T | |
| 0.0118 | | | 0.3 | 0.1100 | | 35 | | 0.3594 | 23/64 | | |
| 0.0135 | | 80 | | 0.1102 | | | 2.8 | 0.3680 | | U | |
| 0.0138 | | | 0.35 | 0.1110 | | 34 | | 0.3740 | | | 9.5 |
| 0.0145 | | 79 | | 0.1130 | | 33 | | 0.3750 | 3/8 | | |
| 0.0156 | 1/64 | | | 0.1142 | | | 2.9 | 0.3770 | | V | |
| 0.0157 | | | 0.4 | 0.1160 | | 32 | | 0.3860 | | W | |
| 0.0160 | | 78 | | 0.1181 | | | 3 | 0.3906 | 25/64 | | |
| 0.0177 | | | 0.45 | 0.1200 | | 31 | | 0.3937 | | | 10 |
| 0.0180 | | 77 | | 0.1250 | 1/8 | | | 0.3970 | | X | |
| 0.0197 | | | 0.5 | 0.1285 | | 30 | | 0.4040 | | Y | |
| 0.0200 | | 76 | | 0.1360 | | 29 | | 0.4063 | 13/32 | | |
| 0.0210 | | 75 | | 0.1378 | | | 3.5 | 0.4130 | | Z | |
| 0.0217 | | | 0.55 | 0.1405 | | 28 | | 0.4134 | | | 10.5 |
| 0.0225 | | 74 | | 0.1406 | 9/64 | | | 0.4219 | 27/64 | | |
| 0.0236 | | | 0.6 | 0.1440 | | 27 | | 0.4331 | | | 11 |
| 0.0240 | | 73 | | 0.1470 | | 26 | | 0.4375 | 7/16 | | |
| 0.0250 | | 72 | | 0.1495 | | 25 | | 0.4528 | | | 11.5 |
| 0.0256 | | | 0.65 | 0.1520 | | 24 | | 0.4531 | 29/64 | | |
| 0.0260 | | 71 | | 0.1540 | | 23 | | 0.4688 | 15/32 | | |
| 0.0276 | | | 0.7 | 0.1563 | 5/32 | | | 0.4724 | | | 12 |
| 0.0280 | | 70 | | 0.1570 | | 22 | | 0.4844 | 31/64 | | |
| 0.0292 | | 69 | | 0.1575 | | | 4 | 0.4921 | | | 12.5 |
| 0.0295 | | | 0.75 | 0.1590 | | 21 | | 0.5000 | 1/2 | | |
| 0.0310 | | 68 | | 0.1610 | | 20 | | 0.5118 | | | 13 |
| 0.0313 | 1/32 | | | 0.1660 | | 19 | | 0.5156 | 33/64 | | |
| 0.0315 | | | 0.8 | 0.1695 | | 18 | | 0.5313 | 17/32 | | |
| 0.0320 | | 67 | | 0.1719 | 11/64 | | | 0.5315 | | | 13.5 |

Drill Bit Sizes

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|
| 0.0330 | | 66 | |
| 0.0335 | | | 0.85 |
| 0.0350 | | 65 | |
| 0.0354 | | | 0.9 |
| 0.0360 | | 64 | |
| 0.0370 | | 63 | |
| 0.0374 | | | 0.95 |
| 0.0380 | | 62 | |
| 0.0390 | | 61 | |
| 0.0394 | | | 1 |
| 0.0400 | | 60 | |
| 0.0410 | | 59 | |
| 0.0420 | | 58 | |
| 0.0430 | | 57 | |
| 0.0433 | | | 1.1 |
| 0.0465 | | 56 | |
| 0.0469 | 3/64 | | |
| 0.0472 | | | 1.2 |
| 0.0512 | | | 1.3 |
| 0.0520 | | 55 | |
| 0.0550 | | 54 | |
| 0.0551 | | | 1.4 |
| 0.0591 | | | 1.5 |
| 0.0595 | | 53 | |
| 0.0625 | 1/16 | | |
| 0.0630 | | | 1.6 |
| 0.0635 | | 52 | |
| 0.0669 | | | 1.7 |
| 0.0670 | | 51 | |

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|
| 0.1730 | | 17 | |
| 0.1770 | | 16 | |
| 0.1772 | | | 4.5 |
| 0.1800 | | 15 | |
| 0.1820 | | 14 | |
| 0.1850 | | 13 | |
| 0.1875 | 3/16 | | |
| 0.1890 | | 12 | |
| 0.1910 | | 11 | |
| 0.1935 | | 10 | |
| 0.1960 | | 9 | |
| 0.1968 | | | 5 |
| 0.1990 | | 8 | |
| 0.2010 | | 7 | |
| 0.2031 | 13/64 | | |
| 0.2040 | | 6 | |
| 0.2055 | | 5 | |
| 0.2090 | | 4 | |
| 0.2130 | | 3 | |
| 0.2165 | | | 5.5 |
| 0.2188 | 7/32 | | |
| 0.2210 | | 2 | |
| 0.2280 | | 1 | |
| 0.2340 | | A | |
| 0.2344 | 15/64 | | |
| 0.2362 | | | 6 |
| 0.2380 | | B | |
| 0.2420 | | C | |
| 0.2460 | | D | |

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|
| 0.5469 | 35/64 | | |
| 0.5512 | | | 14 |
| 0.5625 | 9/16 | | |
| 0.5709 | | | 14.5 |
| 0.5781 | 37/64 | | |
| 0.5905 | | | 15 |
| 0.5938 | 19/32 | | |
| 0.6094 | 39/64 | | |
| 0.6102 | | | 15.5 |
| 0.6250 | 5/8 | | |
| 0.6299 | | | 16 |
| 0.6406 | 41/64 | | |
| 0.6496 | | | 16.5 |
| 0.6563 | 21/32 | | |
| 0.6693 | | | 17 |
| 0.6719 | 43/64 | | |
| 0.6875 | 11/16 | | |
| 0.6890 | | | 17.5 |
| 0.7031 | 45/64 | | |
| 0.7087 | | | 18 |
| 0.7188 | 23/32 | | |
| 0.7283 | | | 18.5 |
| 0.7344 | 47/64 | | |
| 0.7480 | | | 19 |
| 0.7500 | 3/4 | | |
| 0.7656 | 49/64 | | |
| 0.7677 | | | 19.5 |
| 0.7813 | 25/32 | | |
| 0.7874 | | | 20 |

Drill Bit Sizes

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|
| 0.0700 | | 50 | |
| 0.0709 | | | 1.8 |
| 0.0730 | | 49 | |
| 0.0748 | | | 1.9 |
| 0.0760 | | 48 | |
| 0.0781 | 5/64 | | |
| 0.0785 | | 47 | |
| 0.0787 | | | 2 |
| 0.0810 | | 46 | |
| 0.0820 | | 45 | |
| 0.0827 | | | 2.1 |
| 0.0860 | | 44 | |
| 0.0866 | | | 2.2 |
| 0.0890 | | 43 | |
| 0.0906 | | | 2.3 |
| 0.0935 | | 42 | |
| 0.0938 | 3/32 | | |
| 0.0945 | | | 2.4 |
| 0.0960 | | 41 | |
| 0.0980 | | 40 | |
| 0.0984 | | | 2.5 |
| 0.0995 | | 39 | |
| 0.1015 | | 38 | |
| 0.1024 | | | 2.6 |
| 0.1040 | | 37 | |
| 0.1063 | | | 2.7 |
| 0.1065 | | 36 | |

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|
| 0.2500 | 1/4 | E | |
| 0.2559 | | | 6.5 |
| 0.2570 | | F | |
| 0.2610 | | G | |
| 0.2656 | 17/64 | | |
| 0.2660 | | H | |
| 0.2720 | | I | |
| 0.2756 | | | 7 |
| 0.2770 | | J | |
| 0.2810 | | K | |
| 0.2813 | 9/32 | | |
| 0.2900 | | L | |
| 0.2950 | | M | |
| 0.2953 | | | 7.5 |
| 0.2969 | 19/64 | | |
| 0.3020 | | N | |
| 0.3125 | 5/16 | | |
| 0.3150 | | | 8 |
| 0.3160 | | O | |
| 0.3230 | | P | |
| 0.3281 | 21/64 | | |
| 0.3320 | | Q | |
| 0.3346 | | | 8.5 |
| 0.3390 | | R | |
| 0.3438 | 11/32 | | |
| 0.3480 | | S | |
| 0.3543 | | | 9 |

| Decimal | Fract. (in) | Wire/ Letter | Metric (mm) |
|---------|-------------|--------------|-------------|
| 0.7969 | 51/64 | | |
| 0.8071 | | | 20.5 |
| 0.8125 | 13/16 | | |
| 0.8268 | | | 21 |
| 0.8281 | 53/64 | | |
| 0.8438 | 27/32 | | |
| 0.8465 | | | 21.5 |
| 0.8594 | 55/64 | | |
| 0.8661 | | | 22 |
| 0.8750 | 7/8 | | |
| 0.8858 | | | 22.5 |
| 0.8906 | 57/64 | | |
| 0.9055 | | | 23 |
| 0.9063 | 29/32 | | |
| 0.9219 | 59/64 | | |
| 0.9252 | | | 23.5 |
| 0.9375 | 15/16 | | |
| 0.9449 | | | 24 |
| 0.9531 | 61/64 | | |
| 0.9646 | | | 24.5 |
| 0.9688 | 31/32 | | |
| 0.9842 | | | 25 |
| 0.9844 | 63/64 | | |
| 1.0000 | 1 | | |
| | | | |
| | | | |